

# ASSEMBLY ILLUSTRATION

**Step 1 :** Use the Screw to connect the Frame and the Bottom Plate. (M8\*20; M8)



(Total: Eight sets of Screw)

**Step 2 :** Use the Screw to connect the Frame with the Top plate. (M8\*20;M8)



**Step 3 :** Assemble the horizontal rail (M6\*15;M6 total 24 sets)



**Step 4:** Assemble four pieces of the castors (STT5.5\*10 screw, total 16 pieces)



**Step 5 :** Assemble the 12 pieces of Connector (M6\*15; M6 Screw 24 sets)



**Step 6** : Assemble the four pieces of the mounting rail(M6\*15,M6 screw 24 pieces)



**Step 9** : Assemble the Line slot Plate  
( STT 3.5\*6 screw, total 10 pieces)



**Step 7** : Assemble the fan pane  
( STT5.5 total:16 pieces)



**Step 10** : Assemble the side door's limit position  
quadrate hole 4 pieces (STT 3.6\*6, 8 pieces)



**Step 8** : Assemble the two line slot



**Step 11** : Assemble the Side Plate



**Step 12** : Assemble the fixed shelf



**Step 13** : Assemble the Back Door



**Step 14** : Assemble the front door.

